

# ChannelBender® EX

The most capable entry-level bender on the market



- Industry leading accuracy and performance
- Full bending, notching and flanging capability
- Material thickness from .032" - .063"
- Material height from 1" - 6"
- **Trade Up a Notch** guarantees trade-in value up front



Control your bottom line and increase production without increasing payroll

**ChannelBender Series**  
Automated Channel Letter Solutions

Call us at 720-912-5012 or visit [sign.sdsautomation.com](http://sign.sdsautomation.com)

**ChannelBender EX** is a full featured entry-level channel letter machine that delivers an outstanding combination of value and performance. The EX model is SDS Automation's lowest cost, complete solution for manufacturing both front-lit and halo-lit channel letters from all commonly used material heights and thicknesses. Versatile and reliable, the **ChannelBender EX** can flange, notch and form channel letters from aluminum coil measuring .032" to .063" in thickness and 1" to 6" in height. All cutting, notching and flanging is done with powerful, reliable hydraulics.

Although the EX model is the **ChannelBender Series'** most affordable letter bending machine, it still manages to outperform all of it's competitors in speed, accuracy and reduction of waste. This machine is the perfect choice if you're looking to bring channel letter fabrication in-house for the first time or if you simply need to move beyond hand-forming.

**ChannelBender EX** offers our exclusive "Trade Up a Notch" program. Trade Up a Notch is a unique SDS Automation program which guarantees, up front, the future trade-in value of your machine. This guaranteed trade-in value is redeemable between your 3rd and 4th year of ownership toward the purchase of our ChannelBender SX or SXP model. The goal of this program is to assist our customers in establishing a solid, in-house channel letter business and then expand it further after just a few years.

The price of a fully equipped **ChannelBender EX** includes on-site set-up, installation, and training at your facility. A comprehensive two-year parts and labor warranty, lifetime software updates, lifetime phone and remote access tech support from a team of U.S.-based technicians are also included. There is no optional equipment and there are no hidden fees. By the conclusion of your comprehensive training, you will know how to competently operate and maintain your new ChannelBender series machine.

TECHNICAL SPECIFICATIONS		
POWER	Machine	220VAC, 15A, 50/60Hz, 1P
	Hydraulic pump	220VAC, 6.4/3.7A (max/typ)
DIMENSIONS (W x D x H)	Machine	77" x 39.5" x 59" (196 cm x 101 cm x 150 cm)
	Coil Stand	30" x 30" x 57" (76 cm x 76 cm x 145 cm)
FEATURES	Hydraulic flange notcher	30°, 60°, 100°, 130°
	Flange depth	½" (12.7 mm)
	Continuous batch processing	Yes
BENDING	Smallest radius that can be bent a full 180°	.3125" (8 mm) radius
MATERIAL COIL SPECIFICATIONS	Outside diameter of coil	26" (66 cm)
	Thickness	.032" - .063" (.8 mm - 1.6 mm)
	Height	1" - 6" (25.4 mm - 152.4 mm)

### New "TRADE UP A NOTCH" program

With your purchase of a ChannelBender EX you automatically become eligible to participate in our new Trade Up A Notch program which ensures you a guaranteed trade-in value between years 3 and 4 of ownership. To learn more contact James. (Certain conditions apply)